- 22. "wherein said carbon mold consists of carbon." (page 12, lines 23-26).
- 23. "adding, to said copper, 0.01 to 0.5% by mass of magnesium having a purity of not less than 99.9% by mass." (page 14, lines 26-28).

Duplicate claim 23. "adding, to said copper, 0.01 to 0.5% by mass of magnesium having a purity of not less than 99.9% by mass." (page 14, lines 26-28).

- 24. "pickling said high-purity copper prior to said melting in said carbon crucible." (page 14, lines 17-21).
- 25. "pickling said high-purity copper prior to said melting in said carbon crucible." (page 14, lines 17-21).
- 26. "adding, to said copper, 0.01 to 0.3% by mass of indium having a purity of not less than 99.99% by mass." (page 15, lines 17-19).
- 27. "adding, to said copper, 0.01 to 0.3% by mass of indium having a purity of not less than 99.99% by mass." (page 15, lines 17-19).
- 28. "wherein said casting is continuous." (page 12, lines 23-26).
- 29. "wherein said casting is continuous." (page 12, lines 23-26).
- 30. "pickling said high-purity copper prior to said melting in said carbon crucible." (page 14, lines 17-21).
- 31. "wherein said casting is continuous." (page 15, lines 1-4).